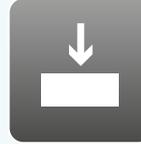
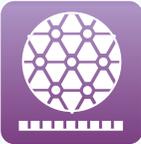
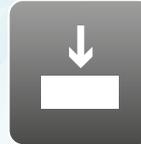
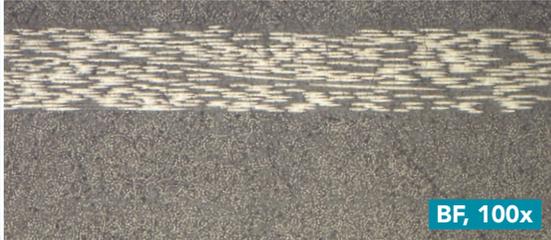
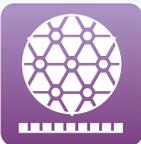
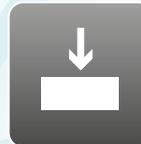
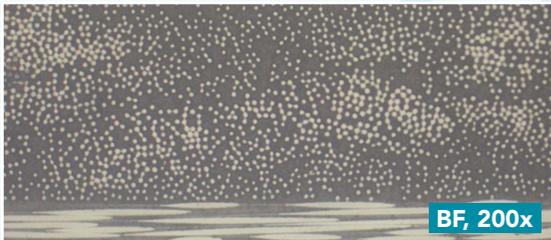
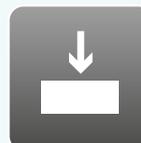
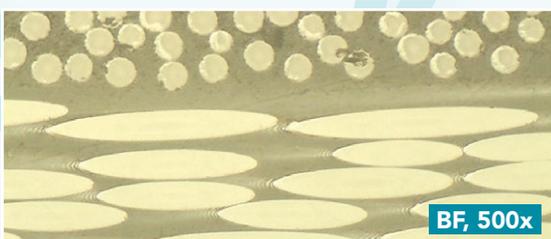


# Aka-Brief #9 Carbon Composites

1						
	Rhaco Grit P320	Water	300 rpm	25 N	Until plane	BF, 50x
2						
	Largan 9	DiaUltra 9 µm	150 rpm	20 N	5:00 min	BF, 100x
3						
	Largan 9	DiaUltra 3 µm	150 rpm	20 N	6:00 min	BF, 350x
4						
	Daran	DiaUltra 3 µm	150 rpm	10 N	3:00 min	BF, 200x
5						
	Daran	DiaUltra 0.25 µm	150 rpm	10 N	1:30 min	BF, 500x

Times are stated for a 300 mm preparation system and Forces for an individual 40 mm dia. sample.

On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.

With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.

